## SENSORS

## **TLµSERIES**

The  $TL\mu$  series offers the most reliable and innovative solutions for all detection applications of register marks and other neutral or coloured references.

The microprocessor-based setting can be either 'Teach-in' using two push-buttons or 'Remote' by cable with the possibility of rapidly memorising and recalling 4 different formats. The setting can also be dynamic and completely automatic in the models with the 'Auto-Set' function.

The LED emission can be red/green with automatic selection, or white offering the possibility of operating on all contrasts, also amongst same-coloured objects and backgrounds, presenting different surface treatments or workings. Models with interchangeable 9 mm or 18 mm lenses are available; 22, 28 and 50 mm lenses are supplied as accessories. Moreover many different fibre-optic models are available. The output is NPN or PNP according to the model, but is always selectable by means of an internal switch; an analog output proportional to the received light is also present.



## HIGHLIGHTS

- •'Teach-in', 'Remote' setting and models with 'Auto-Set'
- •Red/green or white LED emission
- •Various interchangeable lenses and fibre-optic versions
- •Metal housing with orientable optics and connector

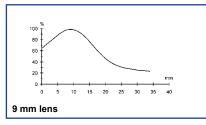
# Packaging lines Contrast reading

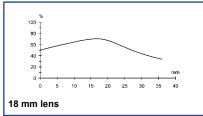
## **TECHNICAL DATA**

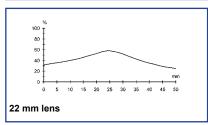
Bawar aunnhu	10 30 Vdc, reverse polarity protection		
Power supply:	, , , , , ,		
Consumption:	80 mA max.		
Light emission:	red 630 nm / green 526 nm LED		
On at dimensions	white LED (TLµ-4/5xx vers.)		
Spot dimension:	1.5 x 5 mm (9 mm lens)		
	Ø 3 mm (9 lens - circular)		
0 " ".	2 x 7 mm (18 mm lens)		
Operating distance:	6 12 mm (9 mm lens)		
	14 22 mm (18 mm lens)		
	22 34 mm (28 mm lens)		
0 " " "	40 60 mm (50 mm lens)		
Operating distance with fibre-optics:	0 3 mm proximity		
	0 10 mm through beam		
Depth of field:	±3 mm (9 mm lens)		
	±4 mm (18 mm lens)		
	±6 mm (28 mm lens)		
	±10 mm (50 mm lens)		
Setting:	Teach-in with 2 push-buttons		
	Remote with 2 wires		
Indicators:	red OUTPUT LED		
	green READY LED		
Output type:	NPN or PNP, Rpull-down/up 10 kΩ		
Saturation voltage:	1 V max. (NPN vers.)		
	2 V max. (PNP vers.)		
Output current:	200 mA max., short-circuit protection		
Response time:	50 μs max., 25 ms max. (TLμ-4/5xx vers.)		
Switching frequency:	10 kHz max., 20 kHz max. (TLμ-4/5xx vers.)		
Operating mode:	automatic dark/light selection		
Analog output range:	0 5.5 Vdc (2 Vdc on white 90%)		
	2.2 kΩ output resistance		
Timing function:	20 ms minimum output ON		
Connection:	M12 4-pole connector		
	3m Ø 6.1 mm shielded cable		
Electrical protection:	class 1		
Mechanical protection:	IP67		
Housing material:	ZAMA		
Lens material:	glass		
Fibre-optic material:	fibre in glass / sheath in metal		
	fibre in PMMA / sheath in PE (OF-30)		
Weight:	310 g max. (connector vers.)		
	450 g max. (cable vers.)		
Operating temperature:	-10 +55°C		
Storage temperature:	-25 +70°C		
Fibre operating temperature:	-30 +150°C (glass OF vers.)		
	-30 +60°C (OF-30)		
Reference standard:	EN 60947-5-2		
Certifications:	C€		

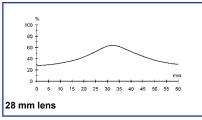
The detection diagrams indicate the typical detection distance.

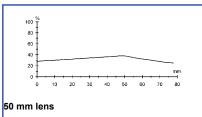
## **DETECTION DIAGRAMS**

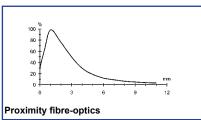


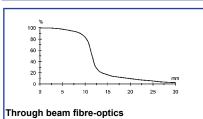




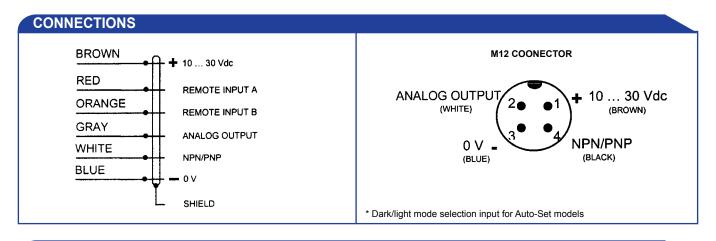


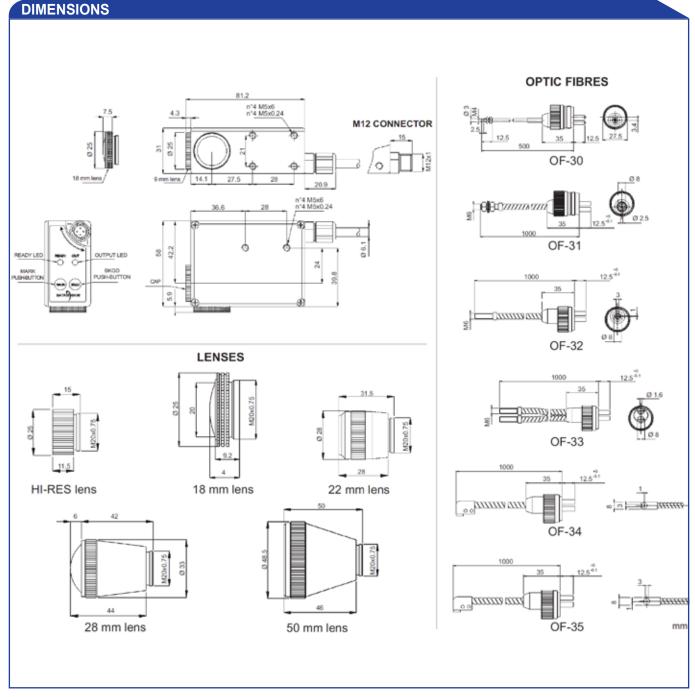






The detection diagrams indicate the typical operating distance.





## MODEL SELECTION AND ORDER INFORMATION

MODEL	EMISSION	SPOT	OPTICS	CONNECTION	OUTPUT	CODE N°
TLµ-011	red/green	vertical	9 mm	cable	NPN	964401000
TLµ-011L	red/green	horizontal	9 mm	cable	NPN	964401010
TLµ-015	red/green	vertical	9 mm	M12 connector	NPN	964401020
TLµ-015L	red/green	horizontal	9 mm	M12 connector	NPN	964401030
TLµ-065	red/green	vertical	18 mm	M12 connector	NPN	964401060
TLµ-111	red/green	vertical	9 mm	cable	PNP	964401080
TLµ-111L	red/green	horizontal	9 mm	cable	PNP	964401090
TLµ-115	red/green	vertical	9 mm	M12 connector	PNP	964401100
TLµ-115L	red/green	horizontal	9 mm	M12 connector	PNP	964401110
TLµ-165	red/green	vertical	18 mm	M12 connector	PNP	964401140
TLµ-415C	white	circular	9 mm	M12 connector	NPN	954151330
TLµ-411C	white	circular	9 mm	cable	NPN	954151410
TLµ-445	white	refer to fibres	fibre-optic	M12 connector	NPN	954151350
TLµ-515C	white	circular	9 mm	M12 connector	PNP	954151360
TLµ-511C	white	circular	9 mm	cable	PNP	954151420
TLµ-545	white	refer to fibres	fibre-optic	M12 connector	PNP	954151380

## ACCESSORY SELECTION AND ORDER INFORMATION

MODEL	DESCRIPTION	CODE N°
Lens Hi-Res	lens with 9 mm focus (*)	95ACC1050
Lens No.18	lens with 18 mm focus	95ACC2680
Lens No.22	lens with 22 mm focus	95ACC1100
Lens No.28	lens with 28 mm focus	890000194
Lens No.50	lens with 50 mm focus	S73030511
OF-30-5	plastic fibre-optic L 50 cm - point-shaped spot proximity	96B001070
OF-31-10	glass fibre-optic L 100 cm - point-shaped spot proximity	96B201000
OF-32-10	glass fibre-optic L 100 cm - rectangular spot proximity	96B211000
OF-33-10	glass fibre-optic L 100 cm - through beam	96B221000
OF-34-10	glass fibre-optic L 100 cm - horizontal spot 90° proximity	96B231000
OF-35-10	glass fibre-optic L 100 cm - vertical spot 90° proximity	96B24100

 $<sup>^{\</sup>star}$  focussing lens to screw between the sensor and the normal 9 mm lens

Please refer also to **Sensor Accessories** 

The company endeavours to continuously improve and renew its products; for this reason the technical data and contents of this catalogue may undergo variations without prior notice. For correct installation and use, the company can guarantee only the data indicated in the instruction manual supplied with the products.